INSTRUCTION FOR CHANGING DOOR HINGES FROM ONE SIDE TO THE OTHER

THIS KIT CONTAINS EXCEPT FOR THIS MOUNTING INSTRUCTION THE FOLLOWING PARTS:

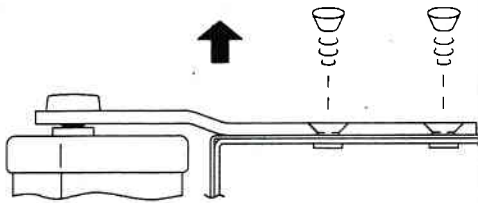| KIT 293 23 72-01, FOR EXCHANGING TO LEFT-HINGED DOOR: WHITE			KIT 293 23 72-02, FOR EXCHANGING TO LEFT-HINGED DOOR: ALMOND		
205 96 19-01	PLUG, DOOR HANDLE HOLES	4 PCS.	205 96 19-03	PLUG, DOOR HANDLE HOLES	4 PCS.
223 00 30-01	SCREWCOVER, DOOR HANDLE	4 PCS.	223 00 30-06	SCREWCOVER, DOOR HANDLE	4 PCS.
293 23 73-01	PLUG, HINGE HOLES	5 PCS.	293 23 73-02	PLUG, HINGE HOLES	5 PCS.
293 27 36-06	CAP, UPPER TAP	1 PCS.	293 27 87-12	UPPER DOOR HINGE FOR LEFT-HINGED DOORS	1 PCS.
293 27 87-06	UPPER DOOR HINGE FOR LEFT-HINGED DOORS	1 PCS.			

NOTE: CAP NOT INCLUDED FOR ALMOND MODEL.

NOTE: THE ILLUSTRATIONS IN THIS INSTRUCTION SHOW IN STEPS HOW TO CHANGE FROM RIGHT TO LEFT HINGED DOORS.

STEP 1:

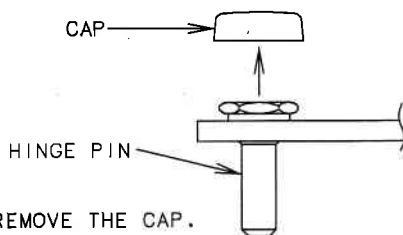REMOVE THE 3 SCREWS FASTENING THE UPPER HINGE, LEAVE THE HINGE PIN IN ITS PLACE. LIFT THE HINGE OUT OF THE BUSHING.

STEP 2:

OPEN THE UPPER DOOR 90° AND REMOVE IT FROM THE REFRIGERATOR BY LIFTING IT OFF THE LOWER PIN. PLEASE NOTE YOU HAVE TAKEN AWAY THE UPPER PIN.

NOTE: WHEN YOU OPEN AND LIFT THE DOOR, BE CAREFUL SO THAT YOU DON'T BEND THE LOWER PIN.
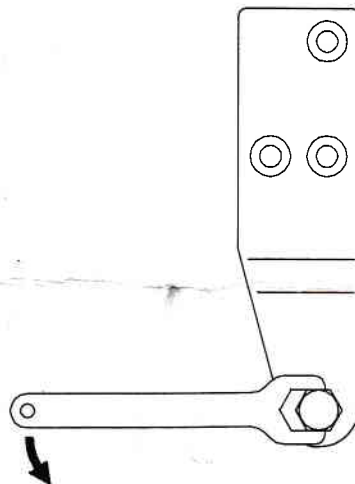
NOTE: PLACE THE DOOR ON A SOFT MATERIAL IN ORDER NOT TO SCRATCH IT.

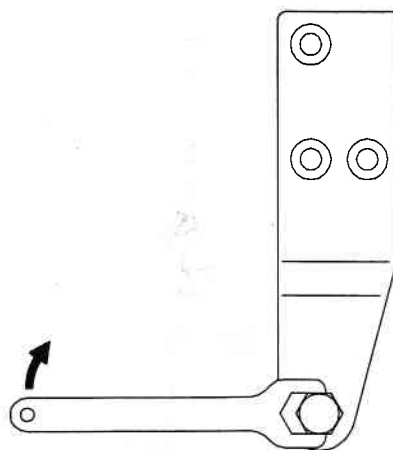STEP 3: (CAP NOT INCLUDED FOR ALMOND MODEL)

CAP

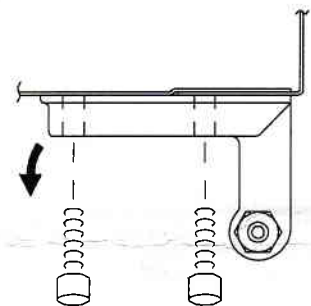HINGE PIN

REMOVE THE CAP.

NOTE: YOU MAY HAVE TO DESTROY THE CAP.

STEP 4:

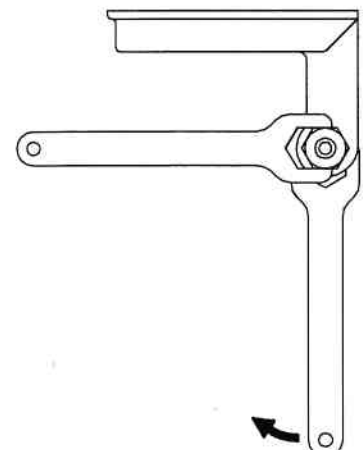USE A TORQUE WRENCH TO UNSCREW THE HINGE PIN. SAVE THE PIN AND THROW AWAY THE HINGE.

STEP 5:

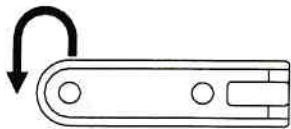SCREW THE PIN IN AN INVERTED HINGE. MOUNT A CAP ON THE HEAD OF THE PIN (CAP NOT INCLUDED FOR ALMOND MODEL).

STEP 6:

REMOVE THE 2 SCREWS FASTENING THE MIDDLE HINGE, LEAVE THE HINGE PIN IN ITS PLACE. ROTATE THE COMPLETE HINGE AND PULL IT OUT OF THE BUSHING.
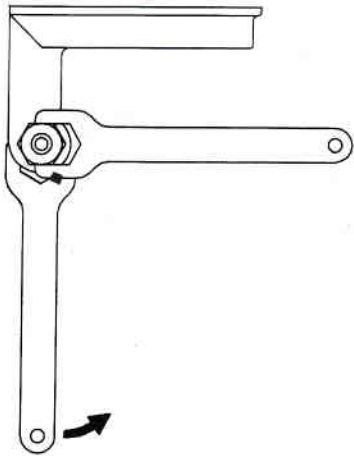
STEP 7:

USE A TORQUE WRENCH TO HOLD THE HINGE PIN AND ANOTHER ONE TO LOOSEN THE LOCKING NUT. UNSCREW THE PIN.

STEP 8:

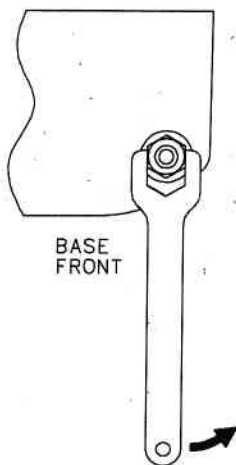TURN THE HINGE UPSIDE DOWN.

STEP 9:

SCREW THE PIN IN THE THE HINGE.
USE A TORQUE WRENCH TO HOLD THE
PIN WHILE MOUNTING THE LOCKING
NUT WITH ANOTHER ONE.

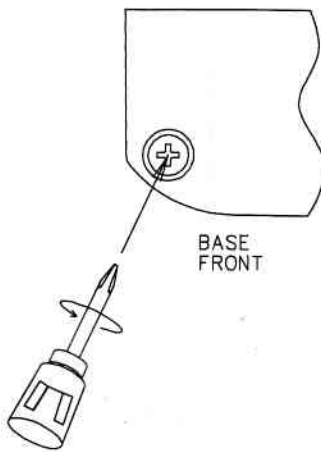**STEP 10:**

OPEN THE LOWER DOOR 90° AND
LIFT IT OFF.

NOTE: WHEN YOU OPEN AND LIFT
THE DOOR, BE CAREFUL SO THAT
YOU DON'T BEND THE LOWER PIN.

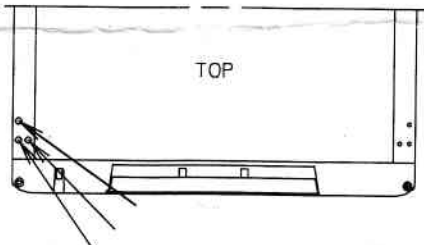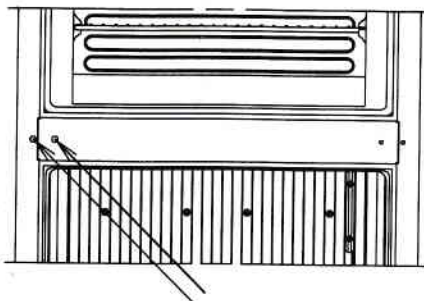NOTE: PLACE THE DOOR ON A
SOFT MATERIAL IN ORDER NOT TO
SCRATCH IT.

BASE
FRONT

STEP 11:

USE A TORQUE WRENCH TO LOOSEN
THE HINGE PIN. UNSCREW THE PIN.
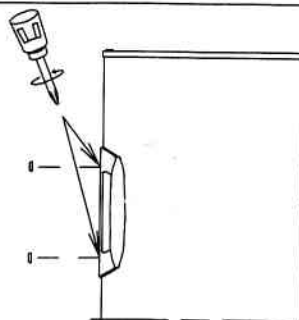SAVE THE PIN.

BASE
FRONT

STEP 12:

USE A SCREWDRIVER TO UNSCREW THE
SCREW. MOVE THE SCREW TO THE COR-
RESPONDING LOCATION AT THE OPPO-
SITE SIDE OF THE REFRIGERATOR.

TOP

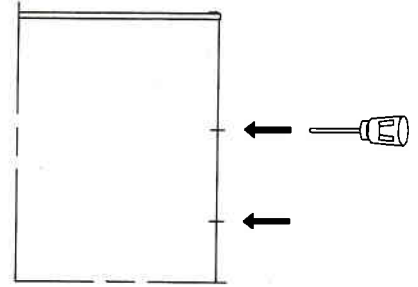**STEP 13:**

REMOVE THE PLUGS IN THE HOLES
FOR THE HINGES.

NOTE: YOU MAY HAVE TO DESTROY
THE PLUGS.

STEP 14:

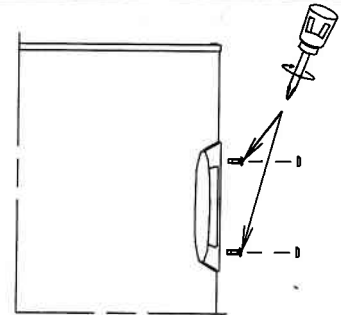REMOVE THE SCREWCOVERS FOR THE
HANDLES. TO DISMANTLE THE
HANDLES USE A SCREWDRIVER TO
LOOSEN THE SCREWS.
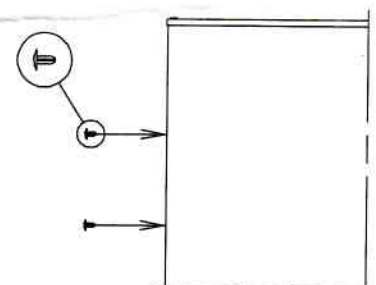
NOTE: YOU MAY HAVE TO DESTROY
THE SCREWCOVERS.

STEP 15:

USE A MANDREL (Ø3mm ≈Ø1/8")
TO PUSH THE PLUGS CAREFULLY
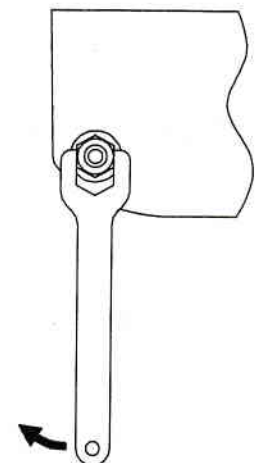INTO THE DOOR FOAM.

STEP 16:

MOUNT THE HANDLES ON THE
DOORS. MOUNT THE SCREWCOVERS
ON THE SCREWHEADS.

STEP 17:

MOUNT THE PLUGS IN THE HOLES
ON THE SIDE WHICH IS NOT
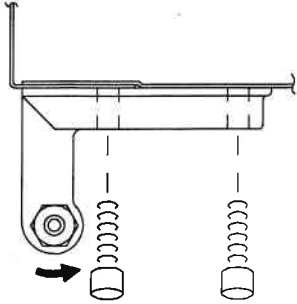OCCUPIED BY THE HANDLES.

STEP 18:

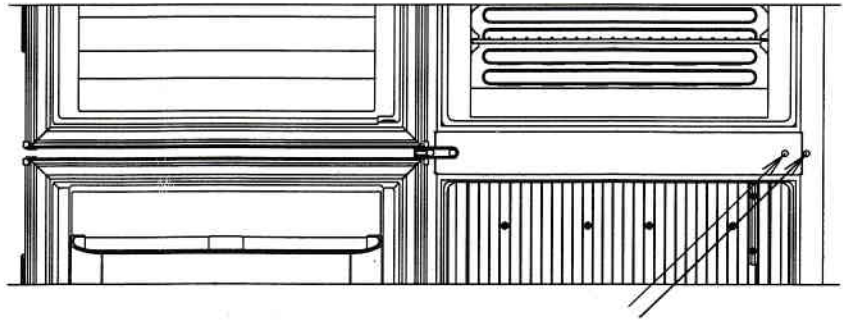USE A TORQUE WRENCH TO FASTEN
THE LOWER HINGE PIN.

STEP 19:

PUT THE LOWER DOOR ON THE LOWER HINGE. CLOSE THE DOOR SO THE DOOR GASKET KEEPS THE DOOR IN POSITION.
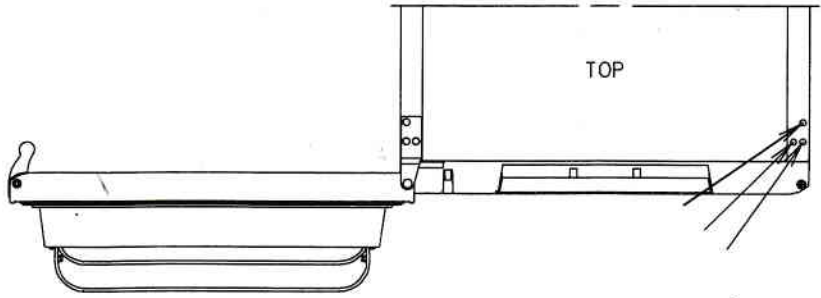
STEP 20:

MOUNT THE TAP OF THE MIDDLE DOOR HINGE IN THE BUSHING OF THE LOWER DOOR. TURN IT TOWARDS THE FRONT SURFACE AND FASTEN THE SCREWS.
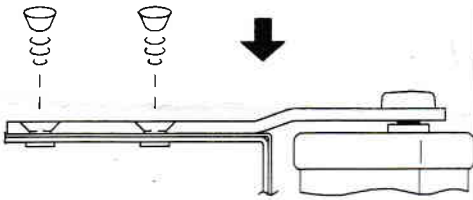
STEP 21:

PUT THE UPPER DOOR ON THE TAP OF THE MIDDLE DOOR HINGE. CLOSE THE DOOR SO THE DOOR GASKET KEEPS THE DOOR IN POSITION.

STEP 22:

MOUNT THE TAP OF THE UPPER DOOR HINGE IN THE BUSHING OF THE UPPER DOOR. LIFT THE HINGE DOWN TO THE TOP SURFACE AND FASTEN THE SCREWS.

TOP

STEP 23:

MOUNT PLUGS IN THE HOLES NOT OCCUPIED BY THE HINGES.

THIS IS THE SIDE THE SCREWS GO INTO